



Product Information

Mod.R&S 05 | Rev.4 | Update 08/2019 | Page 1



3D TECHNO™

Description 3D TECHNO™ is a plotter cut PU, that expands when heat transferred. The final appearance of the decoration is a 3D effect similar to screen printed ink. It cannot be overlaid. Polyester backing.

Suitable for cotton, polyester or poly/cotton blends, not treated or dye sublimated.

Usage Preheat the lower plate of the press for 20 seconds


- Mirror cut the material
- Weed the exceeding material
- Place the material on the garment with its polyester carrier
- Heat apply at the conditions shown on the right
- After the first 3 second of application, remove the carrier warm
- Heat apply again for 20 seconds


The final aspect of the decoration may vary, depending on the target fabric used.

Washing Wait at least **24 hours** from application before washing. Washing resistance up to **40°C**, best inside-out. Do not use bleach or other aggressive chemical agents. Not suitable for dry cleaning. Suitable for tumble dryer, synthetic cycle.

The product is REACH compliant
The product is VEGANOK certified



 **Average thickness**
200 microns

 **Suggested cutting settings**
Blade: **45°**
Pressure: **90 gf**
Speed: **20 cm/sec**

 **Transfer settings**
Manual press
3 seconds at 140°C (284°F)
then 20 seconds at 140°C
high pressure (4-5 bar)
Automatic press
3 seconds at 155°C (311°F),
then 20 seconds at 155°C
high pressure (4-5 bar)

Washing temperature



Dry cleaning



Tumble dryer



N.B. All information here contained are based on our experience.
We always recommend to perform a test before starting standard production.
For best results we suggest to store the product away from sunlight at temperatures between 18°C and 26°C



Management
System
ISO 9001:2015
ISO 14001:2015



www.tuv.com
ID: 9105027958

The product meets the Italian and EU regulations relating to its proper use, and to the (EU) regulation n. 1907/2006/EU REACH (Registration, Evaluation, Authorization and Restriction of Chemical substance).

This document can be subject to variations. Updated versions are available on our website www.siser.com

For further information, please contact our Sales Office.



Jugoslovenska 2, 11250 Beograd
Tel: +381 11 6581274, 6581275
www.sitotehnika.net
office@sitotehnika.net



Aerodromska 17, 71000 Sarajevo, tel: +387 33 719095, 66 002600, e-mail: sasastgraf@gmail.com
Pilanska bb, 78000 Banja Luka, tel: +387 51 305280, 66 002400, e-mail: stgrafbl@gmail.com
Lagja Kalabria pn, 10000 Priština, tel: +383 38 602080, 45 600641, e-mail: info@stgraf-ks.com
Bulevar Boris Trajkovski 112, 1000 Skopje, tel: +389 78 290996, e-mail: ace@sitotehnika.net

Pratite nas:

