



## Product Information

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# COLORPRINT EXTRA

### Description

PVC heat seal material with polyester backing, created for inkjet digital printing & cutting systems with solvent, eco solvent or HP Latex based inks.

**Product containing phthalates. Not suitable for the production of toys or any other article specifically addressed to childcare.**

Suitable for nylon or polyamide silicon treated textiles (eg. K-way, windbreakers, sport jackets, umbrellas, etc.) and also for leather.

### Usage

- Print and cut the material
  - Let the print dry **at least 12 hours** before rolling up, overlaying or heat transferring the material
- When printing on HP Latex plotter, set the drying temperature at 90°C*
- Weed the exceeding material
  - Remove the print from the polyester backing using Siser's TTD (adhesive, transparent and resistant to high temperatures)
  - Heat apply at the conditions shown on the right
  - Remove the application tape warm (in case of other application tapes, follow specific instructions)



**Average thickness**  
150 microns



**Suggested cutting settings**  
Blade: 45°  
Pressure: 70 gf  
Speed: 20 cm/sec



**Transfer settings**  
15 seconds at 165°C (330°F)  
medium pressure (3-4 bar)

### Washing

Wait at least **24 hours** from application before washing.  
Washing resistance up to **40°C**, best inside-out.  
Do not use bleach or other aggressive chemical agents.  
Not suitable for dry cleaning.  
Not suitable for tumble dryer.

Washing temperature



Dry cleaning



Tumble dryer



The product is REACH compliant  
The product is VEGANOK certified



**N.B.** All information here contained are based on our experience.  
We recommend to perform a test before starting standard production.  
For best results we suggest to store the product away from sunlight and dust, in vertical position and at temperatures between 18°C and 26°C



Management System  
ISO 9001:2015  
ISO 14001:2015  
[www.tuv.com](http://www.tuv.com)  
ID 9105027958



The product meets the Italian and EU regulations relating to its proper use, and to the (EU) regulation n. 1907/2006/EU REACH (Registration, Evaluation, Authorization and Restriction of Chemical substance).

This document can be subject to variations. Updated versions are available on our website [www.siser.com](http://www.siser.com)

For further information, please contact our Sales Office.



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