Supports operability and the fineness of print-outs.

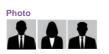
Raster Link 7

Improves reproducibility of special effects (such as transparency) of PDF data

Increases RIP processing speed of PDF data by 25% on average Prints out the variable data by Variable print function

JigLink function enables jig management by bar code

· Mimaki Taro • 0001 Mimaki Hanako • 0002





## Improves efficiency

## **Automation of printing processes**

Adaptable to "Mimaki Device Language (MDL)" to realize automation of printing processes

Using MDL commands allows you to automate printer control, job management, and workpiece conveying device operation from an external device







Please note that machine failures due to MDL commands may not be covered by our warranty

## ■Specifications

Opecini	cations			
Item		UJF-7151 plusli		
Print head		On-demand piezo head		
Print resolution		600 dpi / 900 dpi / 1200 dpi / 1800 dpi		
Туре		UV curable ink LH-100 / LUS-120 / LUS-350 / MUH-100-Si / PR-200		
Ink	Color	C/M/Y/K/Lc/Lm/W/Pr/Cl/Si		
	Ink supply	1 L / 250 ml / 200 ml bottle supply method*		
Maximum prin	ntable area	710 × 510 mm		
	Size	710 x 530 mm (28 x 20 in) or less		
Media	Thickness	153 mm (6 in) or less		
	Weight	30 kg (66 lb) or less		
Interface		USB2.0 / Ethernet (10 BASE / 100 BASE / 1000 BASE)		
Certifications		VCCI-Class A, FCC-Class A, IEC62368-1, ETL CE Mark (EMC Directive, Low Voltage Directive, Machinery Directive) CB Report, RoHS, REACH, ENERGY STAR, EAC, RCM		
Power supply		Single phase AC 100-240 V, 50/60 Hz		
Power consul	mption	1,300 VA or less		
	Temperature	15 - 30 degC (59 - 86 degF)		
	Humidity	35-65% Rh (No condensation)		
Operational environment	Recommended temperature range for stable operation	20 - 25 degC (68 - 77 degF)		
	Allowable range of temperature change	±10 degC/h or less		
	Dust level	Equivalent to a general office floor level		
Dimensions (W×D×H)		2,203 × 1,572 × 1,293 mm (87 × 62 × 51 in)		
Installation area		2,803 × 2,580 mm (110 × 102 in)		
Main unit weight		330 kg (728 lb) Base stand weight is included.		
RIP Software		RasterLink7 (provided as standard software)		

## ■Options

Item	Item code	Remark
Pilot lamp	OPT-J0398	Indicator light
Vacuum unit	OPT-J0419	Additional vacuum
UJF-7151 plusII OP Ionizer	OPT-J0518	To eliminate static electricity
UJF-7151 plusii Full cover OP	OPT-J0520	For noise reduction, safety, dust control
OP Air filter	OPT-J0515	
Kebab MkII L	OPT-J0433	For printing on cylindrical materials

Item		Item No.	Remark		
	Cyan	LH100-C-BA			
	Magenta	LH100-M-BA			
	Yellow	LH100-Y-BA			
	Black	LH100-K-BA	1L bottle		
	White	LH100-W-BA	1L DOTTIE		
	Clear	LH100-CL-BA			
	Light Cyan	LH100-LC-BA			
LH-100	Light Magenta	LH100-LM-BA			
LH-100	Cyan	LH100-C-B2			
	Magenta	LH100-M-B2			
	Yellow	LH100-Y-B2			
	Black	LH100-K-B2	250ml bottle		
	White	LH100-W-B2	250mi bottie		
	Clear	LH100-CL-B2			
	Light Cyan	LH100-LC-B2	1		
	Light Magenta	LH100-LM-B2			
	Cyan	LUS12-C-BA			
	Magenta	LUS12-M-BA			
	Yellow	LUS12-Y-BA			
	Black	LUS12-K-BA	1L bottle		
	White	LUS12-W-BA	1L bottle		
	Clear	LUS12-CL-BA			
	Light Cyan	LUS12-LC-BA			
LUS-120	Light Magenta	LUS12-LM-BA			
LUS-120	Cyan	LUS12-C-B2			
	Magenta	LUS12-M-B2			
	Yellow	LUS12-Y-B2			
	Black	LUS12-K-B2	050 11 11		
	White	LUS12-W-B2	250ml bottle		
	Clear	LUS12-CL-B2			
	Light Cyan	LUS12-LC-B2			
	Light Magenta	LUS12-LM-B2			
	Cyan	LUS35-C-BA			
	Magenta	LUS35-M-BA			
1110 250	Yellow	LUS35-Y-BA	41 5-41-		
LUS-350	Black	LUS35-K-BA	1L bottle		
	White	LUS35-W-BA			
	Clear	LUS35-CL-BA			
MUH-100-Si Silver MUH-10-Si		MUH-10-Si	1 bottle		
IJ Primer PR-200 Flushing liquid 07		PR200-Z-BA	1L bottle		
		PR200-Z-B2	250ml bottle		
		FL007-Z-BA	1L bottle		
Maintenance 15 100ml bottle		ML015-Z-B1	100ml bottle		
Maintenance 15 kit		ML015-Z-K1	Maintenance kit with 2 pcs. of 100ml bottle		

<sup>\*</sup> GREENGUARD Gold-certified inks are LH-100 and LUS-120.

### Inks and substrates:

•As physical properties of ink (adhesion, weather resistance etc.) are different depending on media, please be sure

•Depending on the application, primers, other surface treatment or surface protection such as lamination may be

## ▲ Safety notice:

This product is equipped with UV irradiation equipment. Please pay attention to the following notes in order to use safely.

•Do not look directly into the UV light source nor place your hand, or expose your skin directly to the UV light source. Depending upon print mode, some VOC emittance from printed parts not yet cured and hardened may occur
 In addition, please be sure to read and follow the instructions and guidelines of the manual carefully.

Some of the samples in this catalog are artificial renderings. Specifications, design and dimensions stated in this catalog may be subject to change without notice (for technical improvements, etc). The corporate names and merchandise names written on this catalog are the trademark or registered trademark of the respective corporations. Inkjet printers print using extremely fine dots, so colors may very slightly vary after replacement of the printing heads. Also note that if using multiple printer units, colors could vary slightly from one unit to other unit due to slight individual differences







Pratite nas:







Aerodromska 17, 71000 Sarajevo, tel: +387 33 719095, 66 002600, e-mail: sasastgraf@gmail.com Pilanska bb, 78000 Banja Luka, tel: +387 51 305280, 66 002400, e-mail: stgrafbl@gmail.com Lagja Kalabria pn, 10000 Priština, tel: +383 38 602080, 45 600641, e-mail: info@stgraf-ks.com Bulevar Boris Trajkovski 112, 1000 Skoplje, tel: +389 78 290996, e-mail: ace@sitotehnika.net

For **INDUSTRIAL PRODUCTS** 





UJF-7151 plusII









<sup>\*</sup> For LH-100, LUS-120 and PR-200, 1 L and 250 ml bottles are available.

\* Only the 1 L bottle is available for the LUS-350, and only the 200 ml bottle for the MUH-100-Si.

# Amazing quality, Blazing speed, Uncompromising versatility.

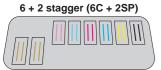
A high-performance model equipped with unparalleled diverse functions and realizing extremely high image quality, high speed and high precision

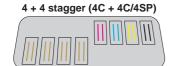


## Optional 8-head/staggered arrangements New!

With an 8-head arrangement, you can select either 6 + 2 stagger (6C + 2SP) or 4 + 4 stagger (4C + 4C/4SP).

Head arrangement	Color set	Features
6 + 2 stagger	6C + 2SP	High-quality printing with two spot colors added to the 6 colors C, M, Y, K, Lc and Lm
4 + 4 stagger	4C + 4C	High volume production with high speed printing due to doubling the four colors C, M, Y and K
4 + 4 stagger	4C + 4SP	Four colors C, M, Y and K as well as four spot colors enhance functionality and expressiveness.





Head configuration is selectable at the time of installation, and later modification is also possible Our service personnel perform such modifications.

## 6 + 2 stagger (6C + 2SP)

The six-color configuration including light colors (Lc and Lm), enables beautiful non-grainy printing with natural, elegant gradations.





# Mimaki Fine Diffusion 2 (MFD2) - Technology-based high image quality - New!

Japan Patent No. 5230816

The image processing function RasterLink 7 carries out hybrid image processing combining the commonly-used "pattern dither method" and "error diffusion processing." Before printing, the RIP software color unevenness and realizes beautiful prints.





processes the image data using MFD2, which suppresses noise and

High-definition printing - 1800 dpi maximum - New!

Equipped with 1800 x 1800 dpi mode\*1

Even detailed drawings and extremely fine text are reproduced beautifully and precisely.

## Precision ink landing

Strengthened printer body structure reduces vibration during printing, allowing ink droplets ejected from the print head to land more precisely. This reduces color unevenness that occurs in solid areas and realizes sharpness of edges and fine lines.



#### **Ball screw mechanism**

- A structure for realizing high-definition printing -

Ball screws located at both sides (x-axis) of the print table stabilize table drive during printing and help produce beautiful prints. Ball screws are also used at the z-axis side to drastically increase the load bearing capability of the table to 30 kg, allowing the use of heavy media and high precision iigs for industrial applications.



\*1: 1800 dpi is only available for 6C + 2SP

## Color gloss function - Glossy texture realized without using a clear ink! - New!

Conventional printing







Equipped with a color gloss function that realize glossy colors with color inks alone.

Realize impressive textures different from those of conventional clear inks

When exposed to ultraviolet radiation, high ink-density portions become hardened to a glossy tone, and low ink-density portions become hardened to a mat tone. Unlike convetional clear ink printing, a just one time printing is very effective.

Depending on the media and data, an adequate effect may not be possible so carry out test printing in advance

# High production - High-speed printing with a maximum output speed of 8.0m<sup>2</sup>/h - New!

When light colors (Lc and Lm) and associated features are not equipped, selecting the CMYK stagger arrangement (4C + 4C), increases printing speed to nearly twice that of the UJF-7151 plus.

Model	Head	Mode	Resolution	Pass	Print speed
	4C + 4C (CMYK) (CMYK)	Draft	600×600	6	8.0m²/h
		Production	600×600	8	6.0m²/h
		Standard	600×900	12	4.0m²/h
1115 7454 1 11		Quality	1200×1200	16	2.0m²/h
UJF-7151 plusII	6C + 2SP	Draft	600×600	6	4.4m²/h
		Production	600×600	8	3.2m²/h
		Standard	600×900	12	2.2m²/h
		Quality	1200×1200	16	1.1m²/h
		High Quality	1800×1800 <sup>*2</sup>	24	0.6m²/h
	4C + 2SP	Draft	600×600	6	4.2m²/h
UJF-7151 plus		Production	600×600	8	3.1m²/h
		Standard	600×900	12	2.1m²/h
		Quality	1200×1200	16	1.0m²/h

Printing speed: Common to one-layer printing (color or layers only) and two-layer printing (color + features) (4C + 4C: one layer only)

\*2: Only in the case of 6C + 2SP

# Highly functional inks realize a variety of expressive effects and printing stability

Using the "Mimaki Metallic Control (MMC)" printing technology enables gloss-tone and mat-tone metallic printing. The superimposition of color inks enables color metallic printing and high value-added

high-definition printing

MAPS 4 (Mimaki Advanced Pass System 4)

Banding (horizontal stripes) and

uneven color are reduced to realize

smooth prints by printing pass

Based on printing conditions such

as media/ink type and resolution, the

most suitable gradation pattern is

automatically selected and printed.

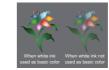
boundaries gradationally.

expressiveness.



## White ink and clear ink

Printing with high-concentration white ink as the basic color on transparent or deep-color media makes full-color images more vivid. Clear ink printing enhances decorative effects such as mat, gloss and texture.





Variable dots

printing

Three different ink dot sizes

(6 pl minimum) are selectively ejected to enable less grainy,

smooth, high-quality color

A primer that enhances ink adhesion to glass, metal, or surface-treated material. Because primer coating simultaneously with color printing is possible, the primer can be placed only on those portions requiring it. Placing primer only where it is required without manual work is possible, making the most of the texture of raw material and realizing beautiful finishes

#### Automatic coating of inkjet primer







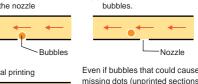
## Ink circulation mechanism inside the head - Prevention of ink pigment precipitation -

Circulation Sub tank dmage of circulation in the head: **t** t

#### Ink circulation mechanism inside the head Self recovery by ink circulation

(1) Generation of bubbles near the nozzle (3) Normal printing Ink emission

# (2) Ink circulation removes



missing dots (unprinted sections) are generated, the circulation

## NRS (Nozzle Recovery System)

If there is a nozzle problem that cannot be solved by cleaning, it automatically replaces the defective nozzle with an alternate one for each nozzle, which enables continuous printing without lowering printing speed.

The system is automatically controlled based on the information provided by the NCU. NRS may be unusable in some print modes



A defective nozzle that emits no ink is substituted with an alternate nozzle

Mimaki's reliable stabilizing function ensures

<With MAPS4>

Every head is equipped with an ink circulation mechanism that prevents pigment precipitation and removes bubbles from the ink (bubbles cause missing dots), which stabilizes printing and reduces the frequency of required cleaning and the running cost due to cleaning.

# Print head

The sensor automatically detects the nozzle condition. When the NCU detects a missing nozzle, it automatically performs cleaning to solve the problem.

NCU (Nozzle Check Unit)



Ink emission is determined to be defective by case of light permeation